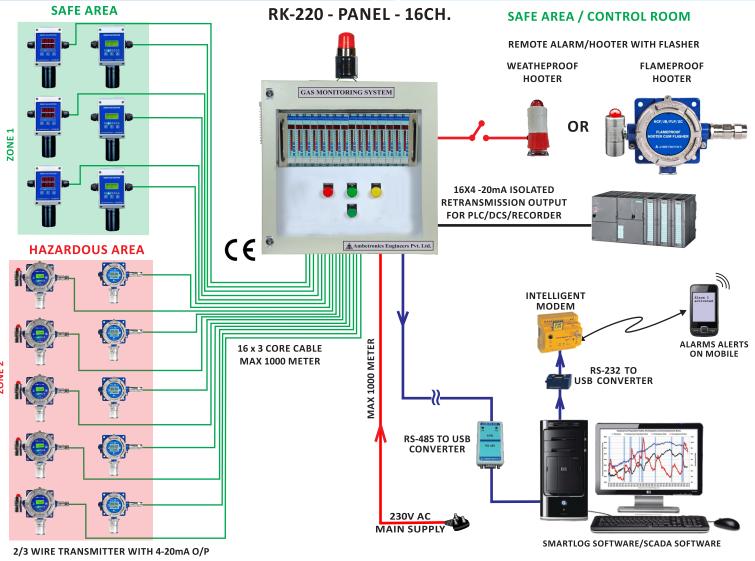
# RK-220 - 16CH.

# **Conventional Multichannel Gas Monitoring Panel**





# **Features**

- · Fail Safe Operational Design
- Continuous Gas Monitoring and Alarm System
- Modular Design Card with Individual Display with Bar Graph indication for each transmitter
- Easily expandable & Easy for Maintenance / Calibration
- Individual Alarm Relay / Open Collector outputs for each Gas Transmitter.
- Gas Range, Resolution, Control Action, Latch Facility programmable by users/ multilayer password protected
- · Inhibit / Service Mode, at the time of maintenance Alarm Relay become inactive
- Easy Automatic Software Calibration No Trim Pots
- Optional Isolated liner 4-20mA O/P with Respect to gas concentration programmable by user
- Optional Isolated RS-485 with Modbus RTU Protocol for DCS/PLC

# **Approvals & Compliance**

• Compliance with IEC-60945 Standard for Marine application

# **Applications**

- · Refineries
- Sewage Plants
- Fertilizers Plants
- · Stack Monitoring
- · Gas Cylinder Bank
- · Pulp & Paper Plants
- · Oil & Gas Industries
- Ambient Monitoring
- Gas Pipeline Project
- Gas Metering Station

- Heat Treatment Plants
- Chemical Storage Area
- Burner / Furnace Areas
- Bullet Yard / Storage Yard
- . Coal Mine and Confined Area
- · Chemical & Petrochemical Plants
- Chemical Processing Plant
- Acid Alkalizes & Dyes Mfg. Plants
- Offshore Drilling & Processing Platforms
- Automotive Industries / Paint Shops

**MUST FOR HUMAN & INDUSTRIAL SAFETY** 

## TECHNICAL SPECIFICATIONS

## **General Specification**

Input : 16 x 4 to 20mA output from Oxygen / Toxic /

Combustible Gas Transmitter.

: 0 to 999 in unit PPM or % LEL or %V/V Programmable by user. Range

Resolution : 0.01, 0.1, 1 programmable by user

**Display** : 3 Digits of 8 mm (H) Red L.E.D. display for Gas Concentration

> 20 segment Red color Bar Graph Display for Gas concentration 100% Fullscale, 5% Per step L.E.D.

: 8 No. AL1, AL2, AL3, Health Check / Failsafe Indication L.E.D. Indication

PRG, CAL Optional TX / RX for Transmitting Receiving signal

**Set Point** : 3 Independent Alarm set point programmable by user AL1,

AL2, AL3

No. of Input cards : Max. 16 module cards

: LO/HI, HI/LO, LO/Very LO, HI-very HI, Programmable by user **Control Action** 

AL1, AL2, AL3.

Setting Setting by 4 keys on front panel 'Set/Next,' 'Up', 'Down',

'Test / Ack'

#### **Performance**

Measurement Accuracy:  $\pm$  0.1% of the full-scale value.

#### **Electrical**

: 18 to 36 VDC, 24VDC normal for module card OR Power Supply

230V AC  $\pm 10\%$  for wall mounted panel

Cable 1.5 sq. mm 3 core OR 2 core, Flexible OR Armoured

shielded cable from Gas Transmitter to Monitor

## **Error Monitoring**

Display : If 4-20mA from Transmitter O/P Break / Open is above 21mA display

shows 'aPa',

If 4-20mA Transmitter O/P is below 3mA Under range display shows

'Und' & For Over range display shows 'our'

Current O/P: Up scale current > 21mA, Down scale current < 1mA, selectable

#### **Output Signal**

optional

**Relay Output** 4 No. 1 NO/C/NC relay contact rated 230VAC / 5A for

AL1, AL2, AL3 and Fail safe Relay for each channel.

: Programmable latch/Non-Latch facility for AL1, AL2 & AL3 **Relay Latching** 

a) Isolated RS-485 Serial port with MODBUS RTU Protocol output for PLC / DCS

b) 16x4-20mA Isolated retransmission output for PLC, DCS, any recorder

c) 4 No, Open Collector O/P rated 100mA at 32VDC instead of 4 No Relay

#### **Accessories (Optional)**

C∈ certified 24 VDC Power supply.

2/3 Core Cables for Transmission

Hooter cum Flasher

Intelligent Modem

· Flame Proof or Non Flame Proof Industrial Hooter / Flasher

Gas Calibration Kit (0.5,1, 3,10)Liter.
RS-485 to USB OR RS-232 convertor

PC Based SCADA / SMARTLOGSoftware

Annunciator Panel 4 Channel / 8 Channel

## **Environmental**

: -15 to +55°C - (Tested by ERTL) Operating Temp. Humidity Less than 95% Non-Condensing - (Tested by ERTL)

**EMI-EMC** compatibility

#### **Housing Details:**

No. of Channels : 16 Channel Rack

Dimension in mm (Approx): 484 mm (W) x 134 mm (H) x 200 mm (D)

Cutout size in mm (Approx): 440 mm (W) x 134 mm (H)

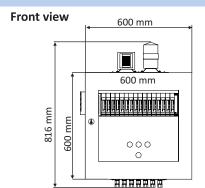
Complete Panel Size in mm: 600 mm (W) x 600 mm (H) x 400 mm (D)

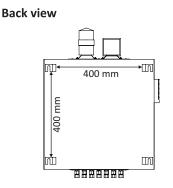
Rack Weight (Approx) : 7.5 Kg. Panel Weight (Approx) : 30 Kg.

Mounting : Wall Mounting with 10 mm x 70 mm screws (4Nos.) **Cabinet Material** : M.S. housing with powder coating of EPOXY or PP Grade **Terminal** : connectors with 1.5 Sq. mm. Wire connection facility for

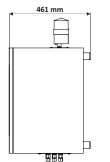
each channel inside the panel

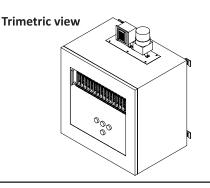
## LAYOUT DESCRIPTION

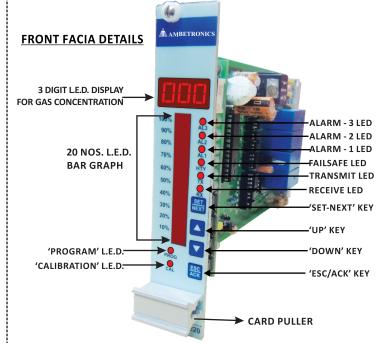












Manufactured by:

























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